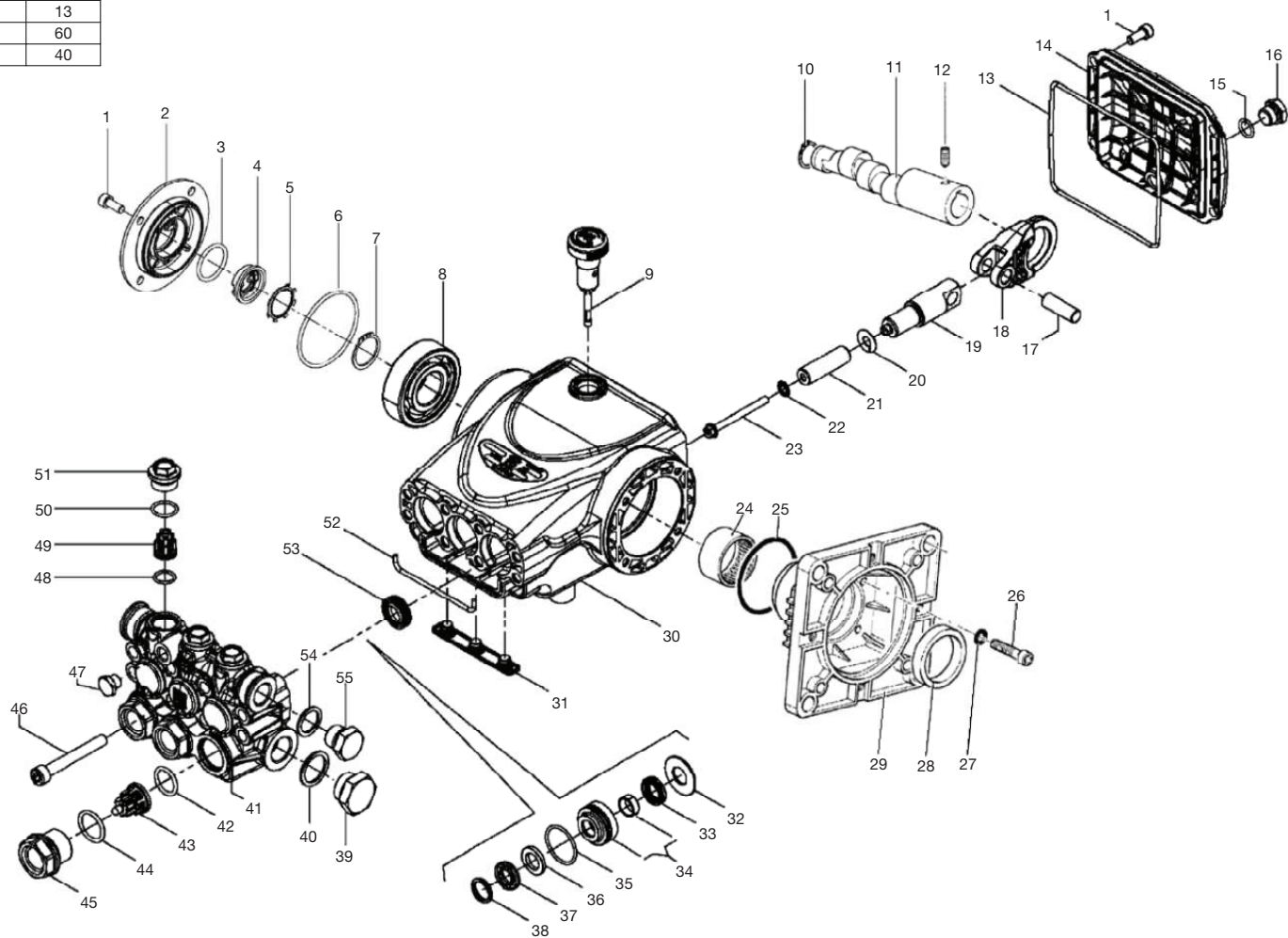


PUMP ASSEMBLY (3-0440)

TORQUE SPEC.		
POSITION	FT-LBS	NM
1	7.4	10
16	14.8	20
23	4.5	6
26	7.4	10
39	30	40
45	96	130
46	14.8	20
47	9.6	13
51	44.3	60
55	30	40

Call for Parts 888-279-9274



PUMP ASSEMBLY

ITEM	DESCRIPTION	PART #	QTY	ITEM	DESCRIPTION	PART #	QTY
1	BOLT	27-8401	12	29	FLANGE	N/A	1
2	CRANKCASE COVER	46-1724	1	30	CRANKCASE	46-1733	1
3	O-RING	25-0400	1	31	DRIP COVER	46-1734	1
4	OIL LEVEL INDICATOR	46-1725	1	32	BUSHING (SEE KIT 70-0697)	SEE KIT	3
5	STOP RING	46-1726	1	33	OIL SEAL (SEE KIT 70-0697 AND 70-0696)	SEE KIT	3
6	O-RING	25-0158	1	34	PRESSURE SEAL (SEE KIT 70-0697)	SEE KIT	3
7	SNAP RING	46-0104	1	35	O-RING (SEE KIT 70-0697 AND 70-0696)	SEE KIT	3
8	BEARING	48-0093	1	36	HEAD RING (SEE KIT 70-0697 AND 70-0696)	SEE KIT	3
9	OIL DIP STICK	46-1727	1	37	V-PACKING SUPPORT (SEE KIT 70-0697 AND 70-0696)	SEE KIT	3
10	CIRCLIP	46-0104	1	38	HEAD RING (SEE KIT 70-0697 AND 70-0696)	SEE KIT	3
11	CRANKSHAFT	46-1728	1	39	PLUG	39-0019	1
12	BOLT	27-8886	1	40	WASHER	28-1038	1
13	O-RING	25-0713	1	41	MANIFOLD	N/A	1
14	CRANKCASE COVER	46-1729	1	42	O-RING (SEE KIT 70-0693)	SEE KIT	3
15	O-RING	25-0210	1	43	VALVE (SEE KIT 70-0693)	SEE KIT	3
16	PLUG	39-0017	1	44	O-RING (SEE KIT 70-0694)	SEE KIT	3
17	CONNECTING ROD PIN	43-0079	3	45	VALVE PLUG (SEE KIT 70-0694)	SEE KIT	3
18	CONNECTING ROD	46-1730	3	46	BOLT	27-8439	8
19	PISTON GUIDE	46-1731	3	47	PLUG	39-0032	1
20	WASHER	28-0070	3	48	O-RING (SEE KIT 70-0693)	SEE KIT	3
21	PLUNGER	46-1732	3	49	VALVE (SEE KIT 70-0693)	SEE KIT	1
22	WASHER	28-0071	3	50	O-RING (SEE KIT 70-0694)	SEE KIT	3
23	BOLT	27-0907	3	51	VALVE PLUG (SEE KIT 70-0694)	SEE KIT	3
24	BEARING	48-0040	1	52	GASKET	26-0416	1
25	O-RING	25-0060	1	53	OIL SEAL (SEE KIT 70-0695)	SEE KIT	3
26	BOLT	27-8404	4	54	WASHER	28-1002	1
27	WASHER	28-0072	4	55	PLUG	39-0018	1
28	OIL SEAL	26-0415	1				

REPLACEMENT KITS

KIT#	DESCRIPTION	ITEMS	# OF ASSEMBLIES	# OF CYLINDERS
70-0693	VALVES	42, 43, 48, 49	6	3
70-0694	VALVE PLUG	44, 45, 50, 51	3	3
70-0695	OIL SEALS	53	3	3
70-0696	PACKING SEALS	33, 35, 36, 37, 38	3	3
70-0697	PACKING WITH BRASS SEALS	32, 33, 34, 35, 36, 37, 38	1	1